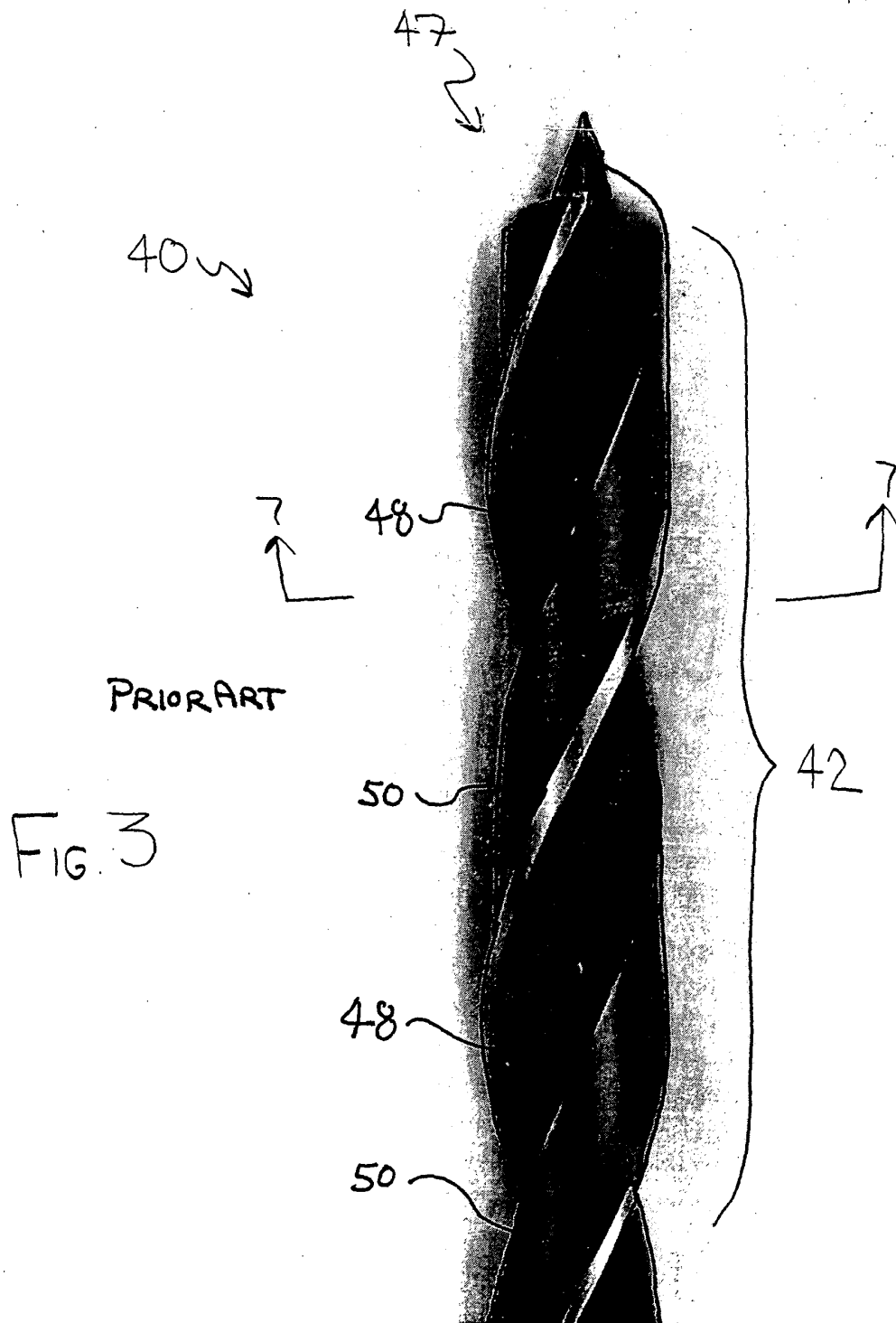
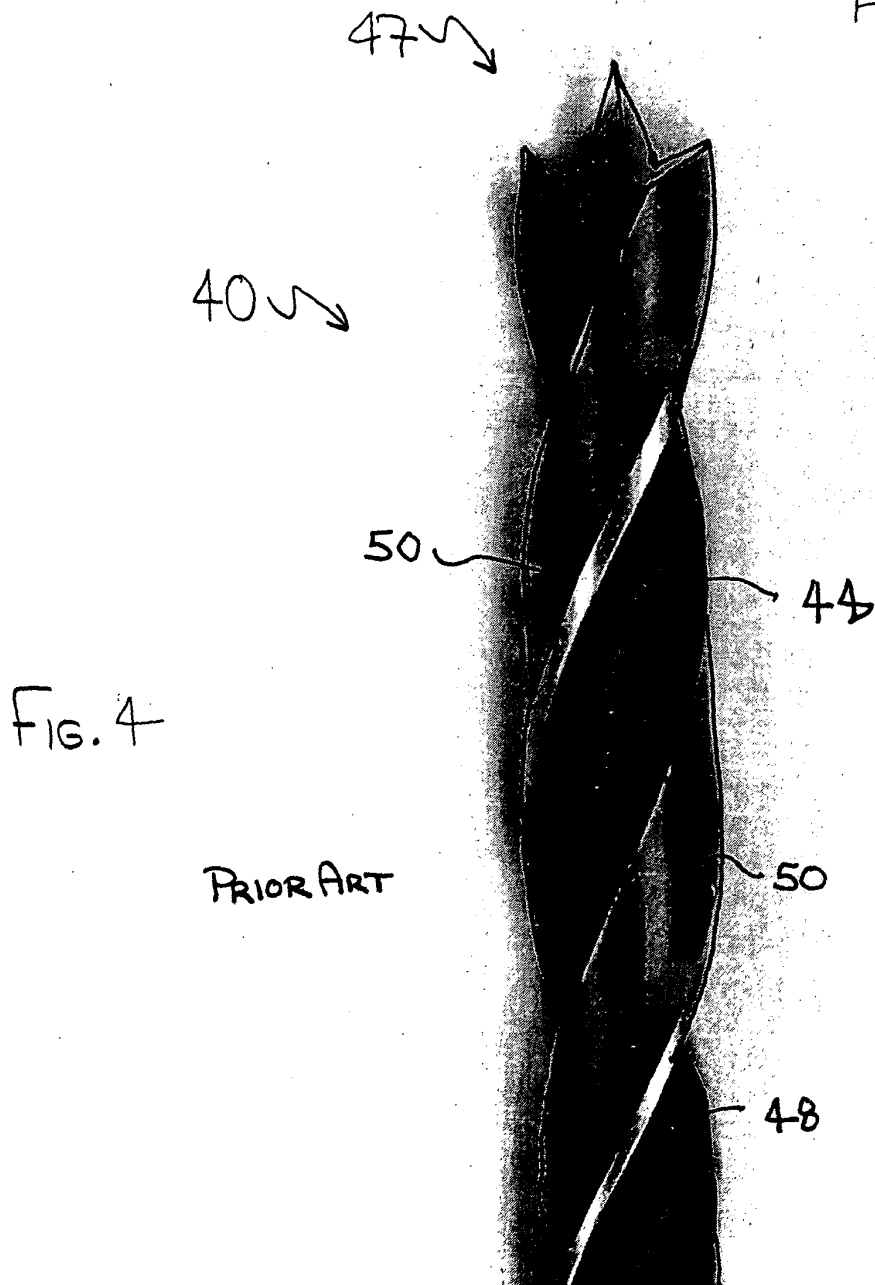
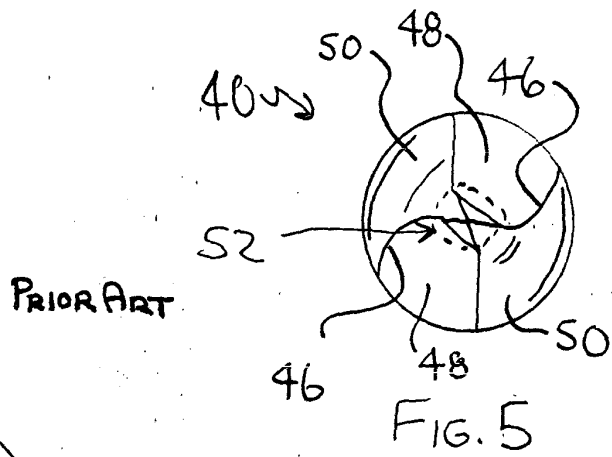
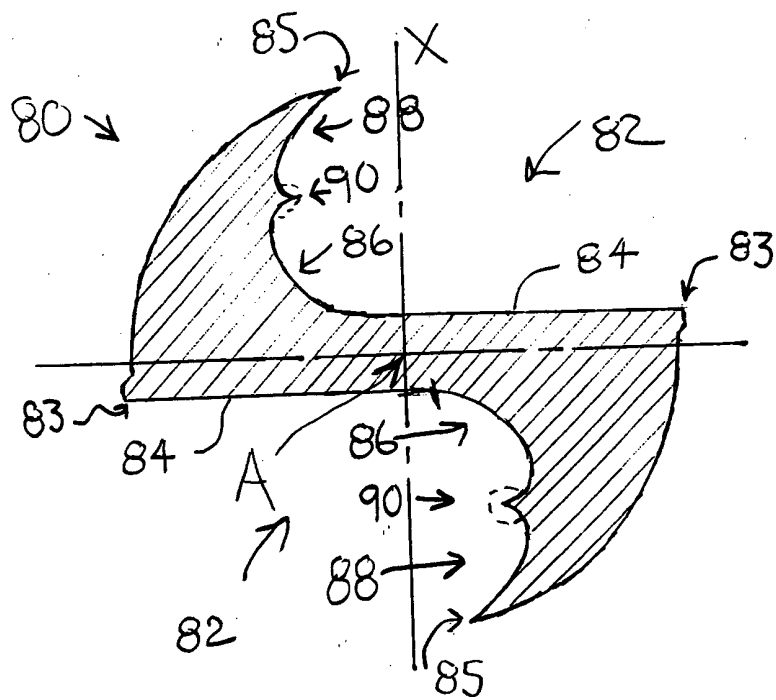
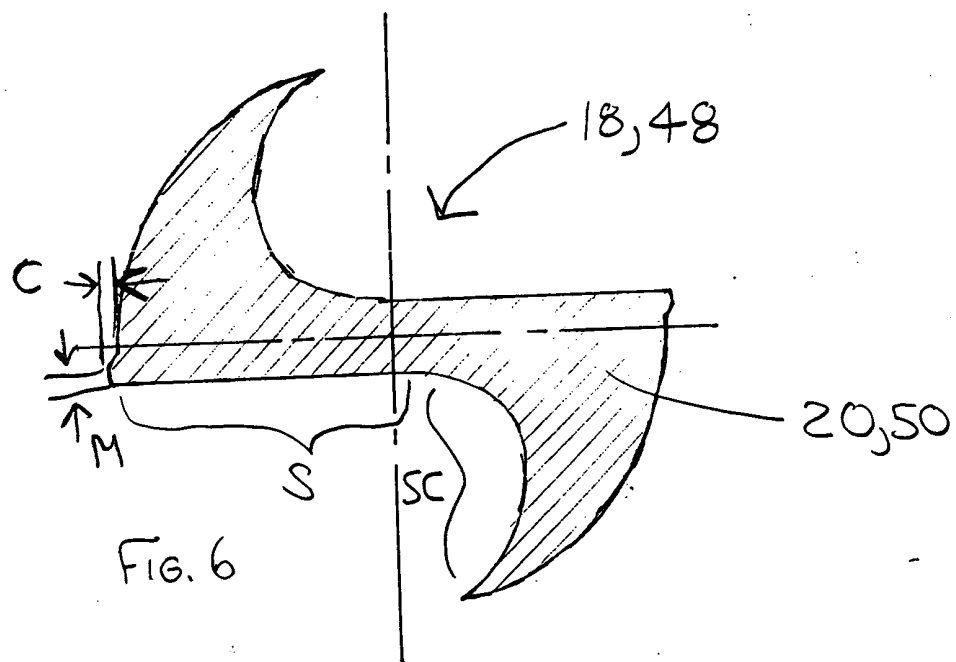
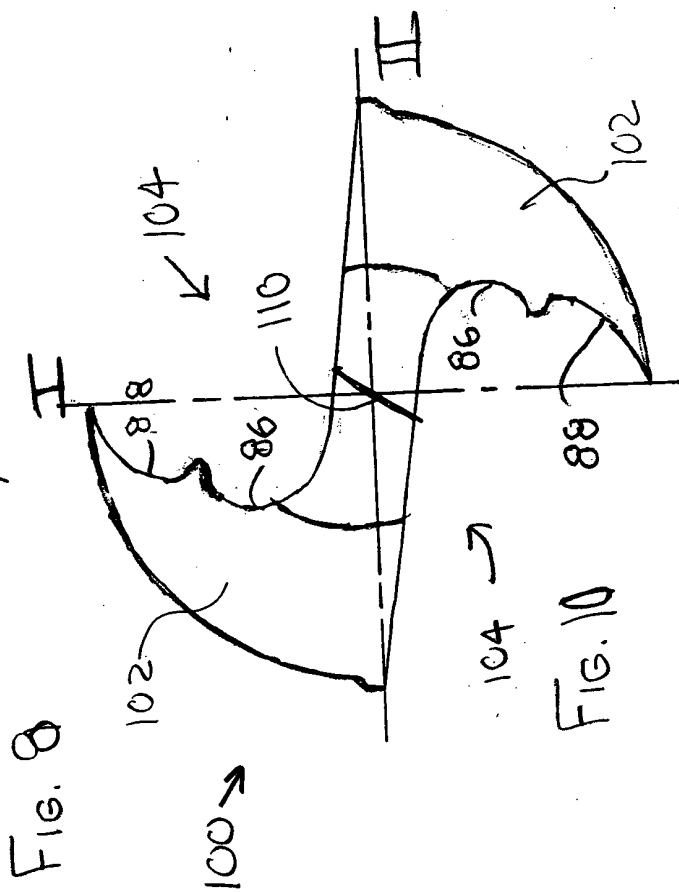
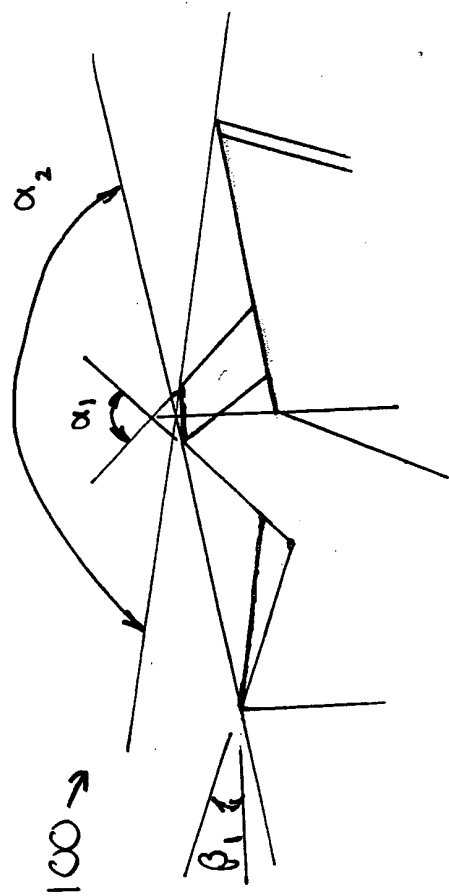
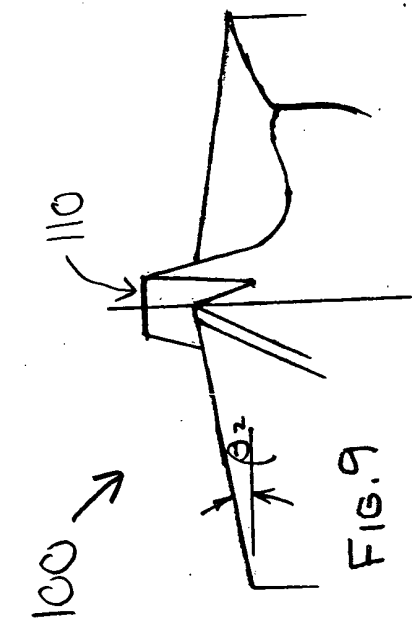


FIG. 1









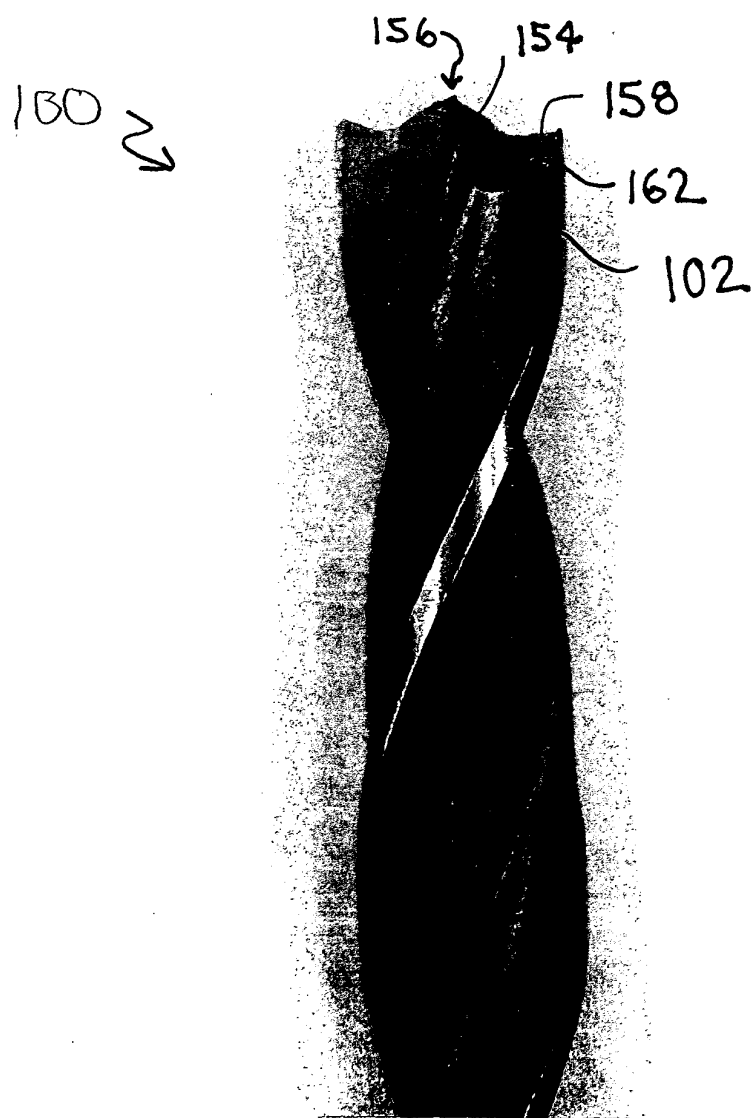
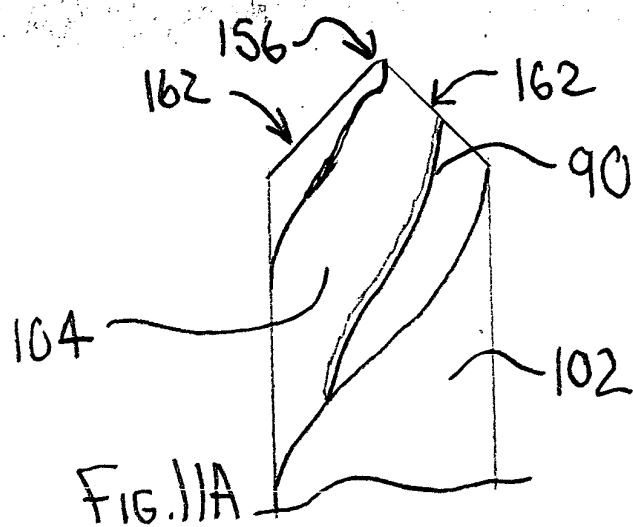
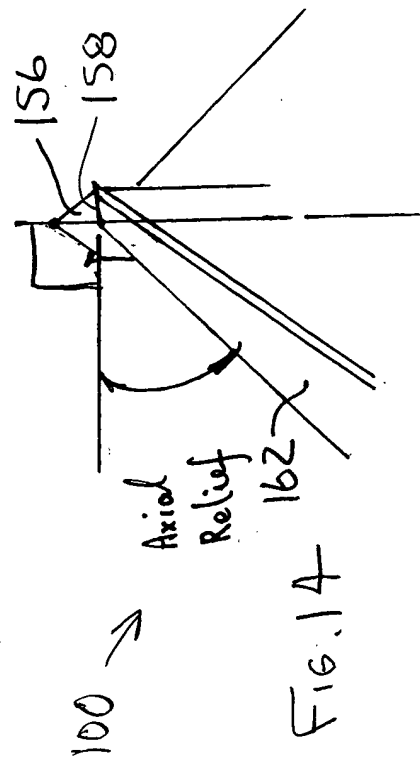
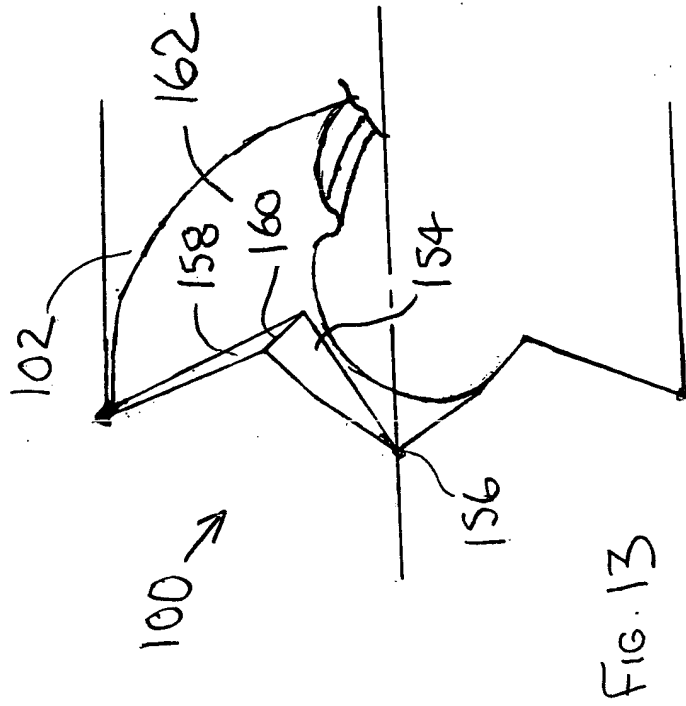
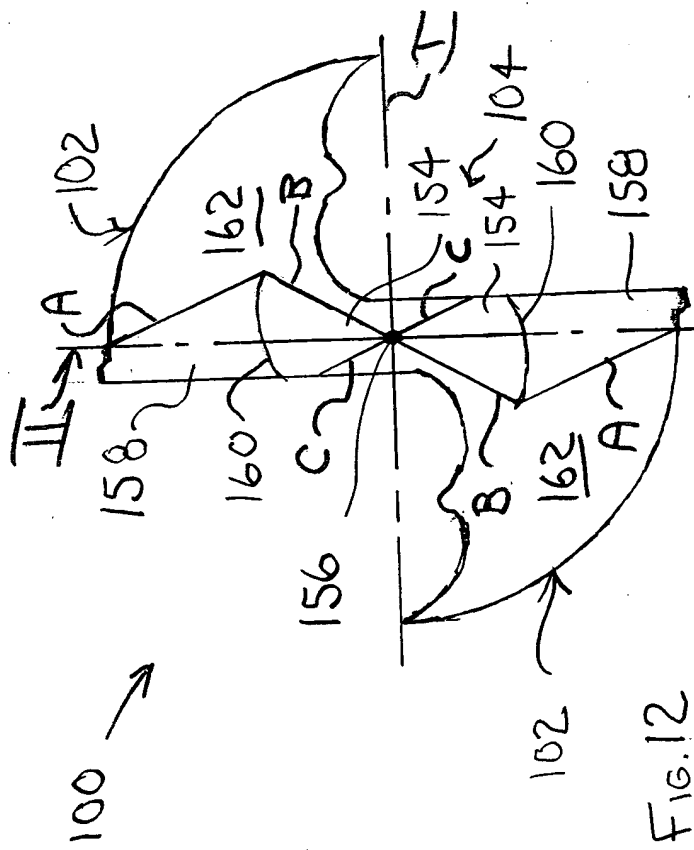


FIG. 11



Geometric for Axial Relief

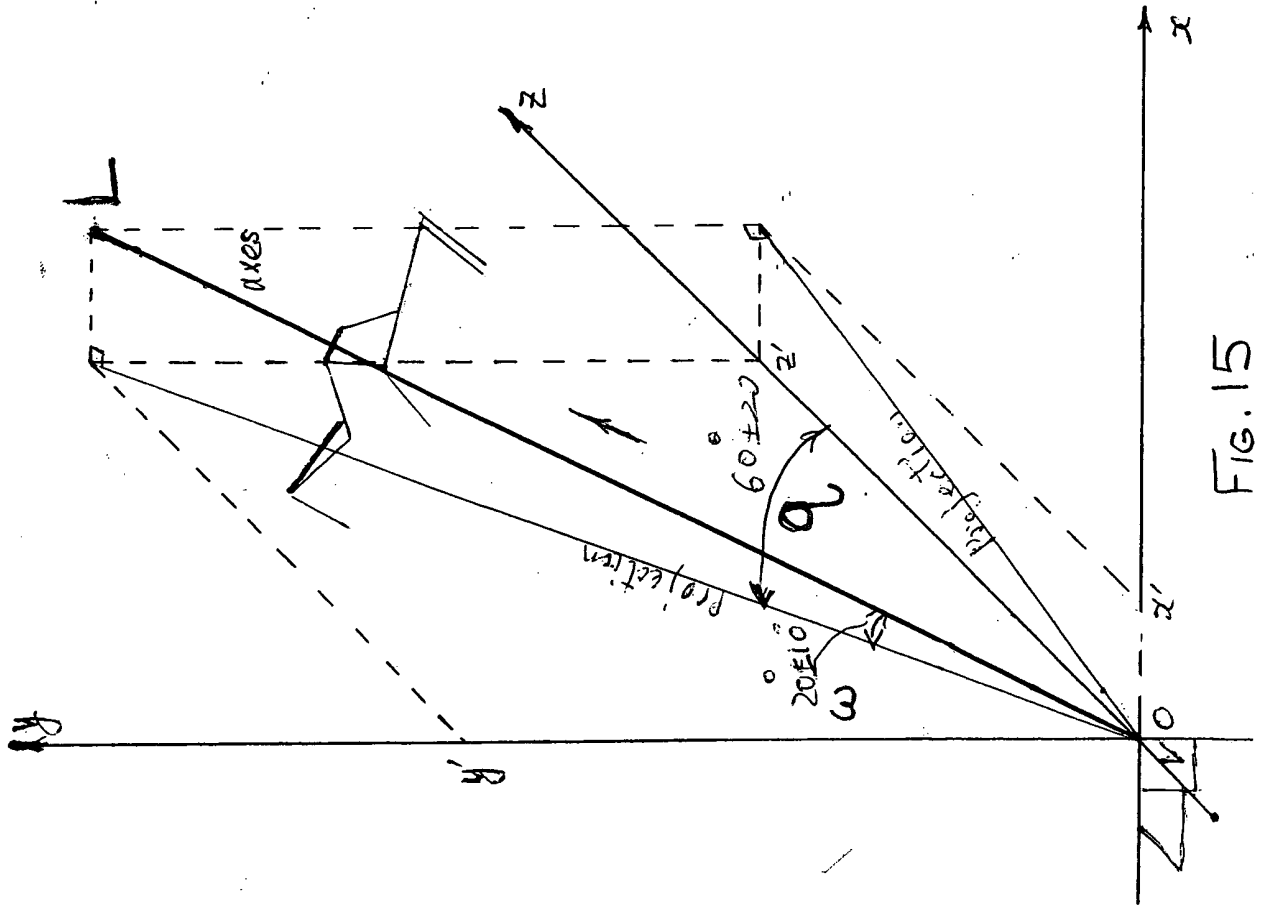
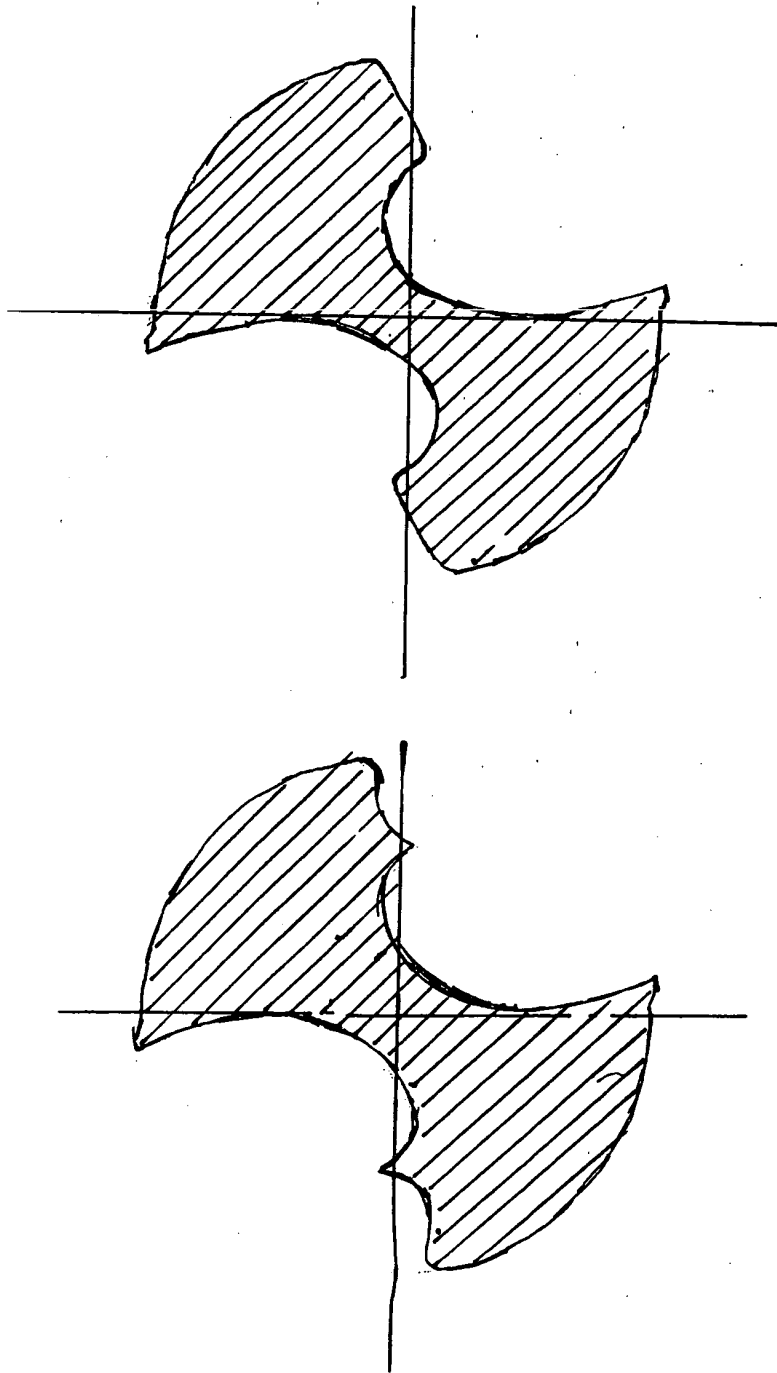


FIG. 15

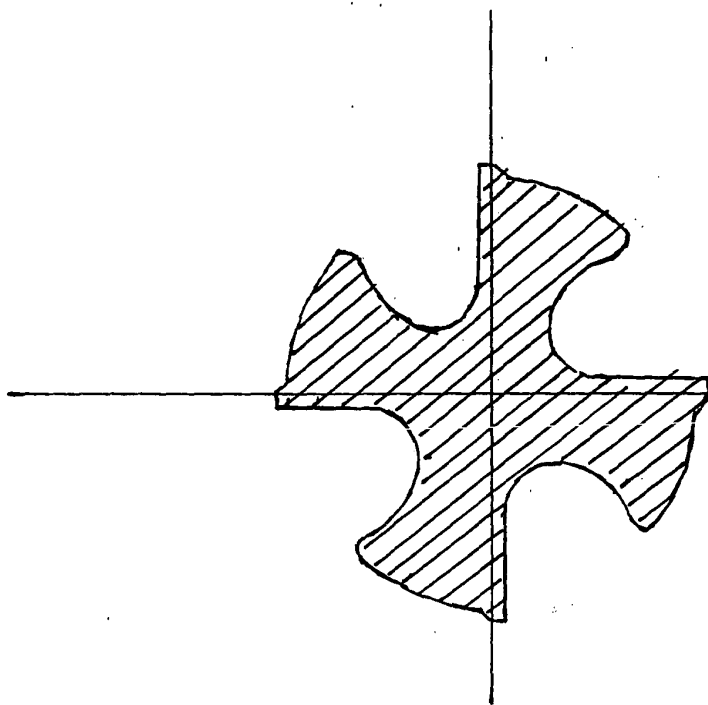


Prior Art

FIG. 16

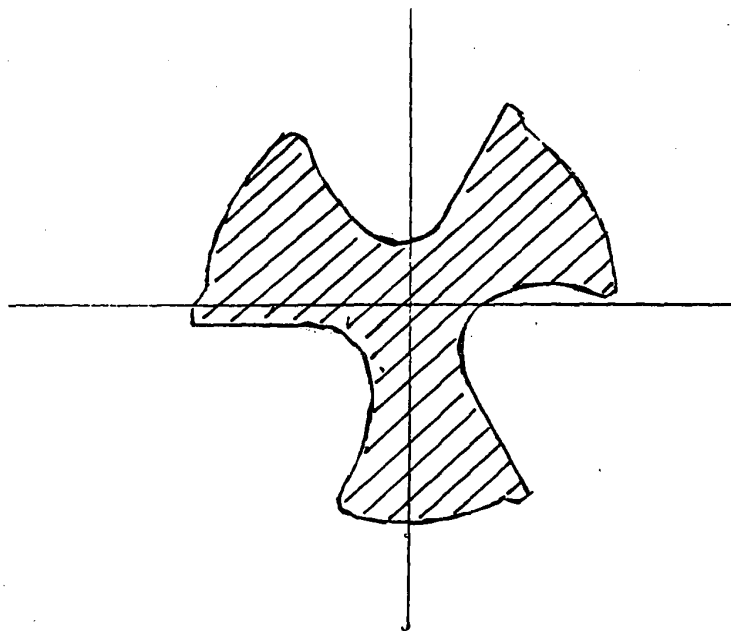
Prior Art

FIG. 17



Prior Art
4-flute

FIG. 19



Prior Art
3-flute

FIG. 18

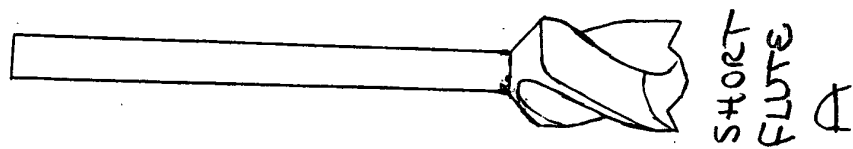
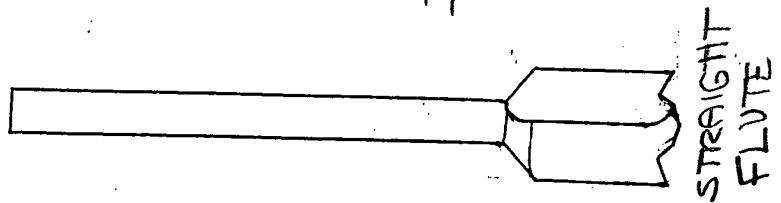
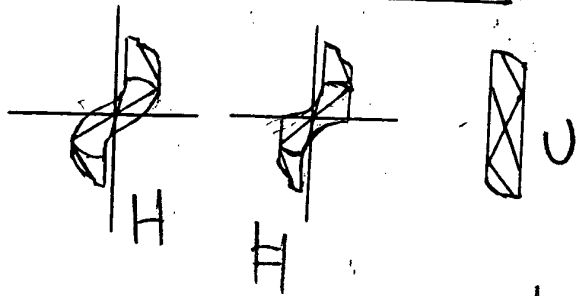
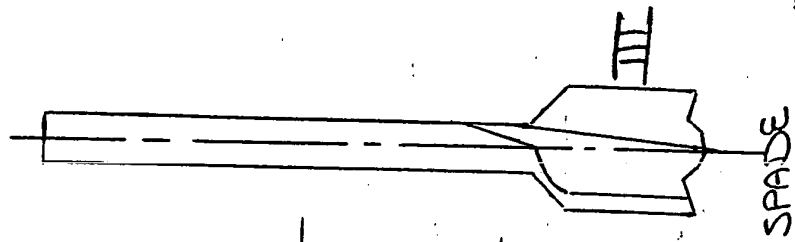
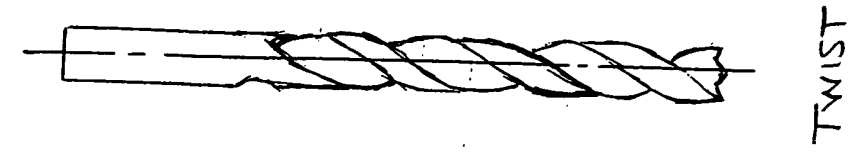


FIG. 20